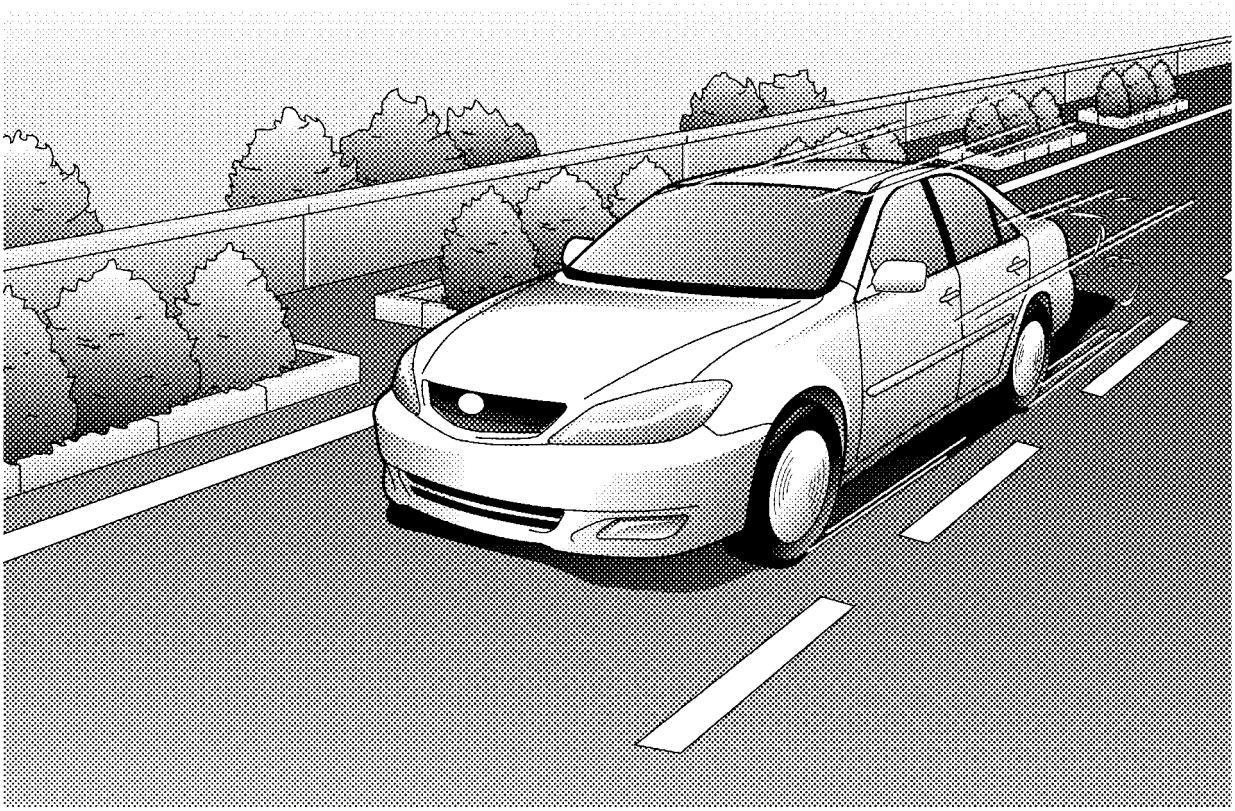
TOYOTA

Vehicle Delivery Quality Improvement

NEW VEHICLE TRANSPORT - DRIVING MANUAL



TOYOTA MOTOR CORPORATION

FOREWORD

There are three ways to transport new vehicles on land: by railcar, trailer or driving transport.

It is more desirable to transport vehicles by railcar or trailer than driving transport in order to prevent damage to the vehicles in transit.

If you cannot avoid driving transport, be sure to take proper care in the handling of the vehicles.

Please read this manual carefully and change the portions of the manual which do not suit the situation in your country, and provide thorough knowledge for vehicle drivers.

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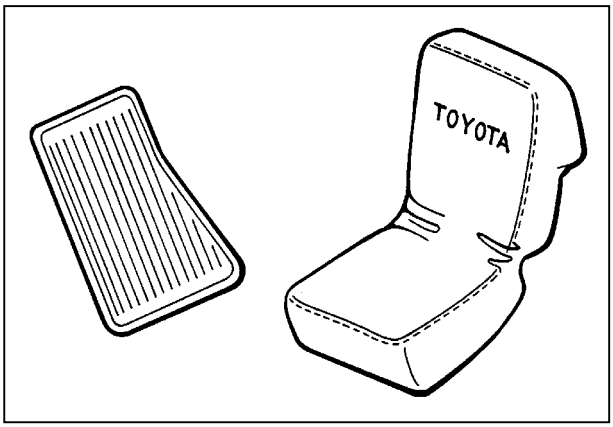
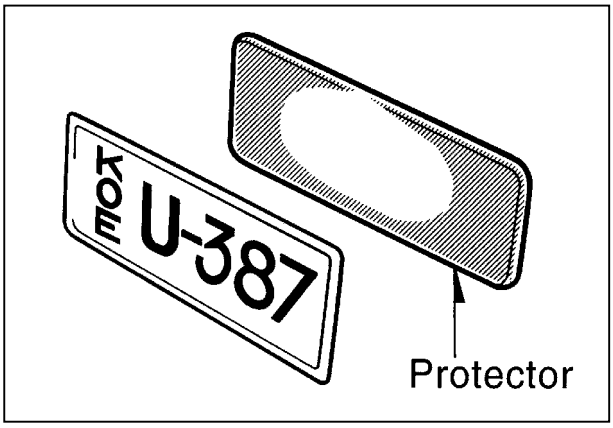
I. PREPARATION FOR DRIVING

Prepare the following protection for vehicle driving transport:



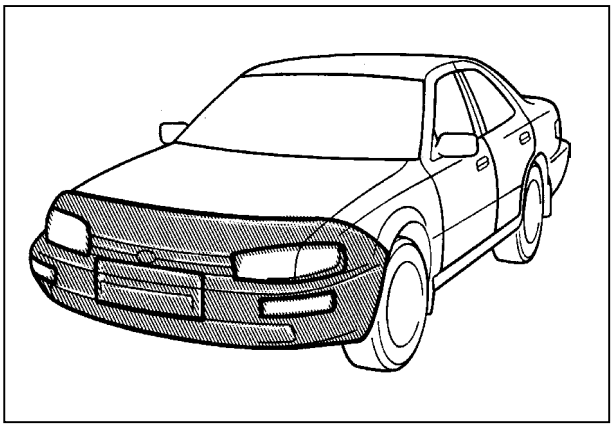
Seat covers and floor mats

- Clean seat covers and floor mats periodically.



Temporary license plate

- Provide temporary license plates with protective covers to prevent scratches.

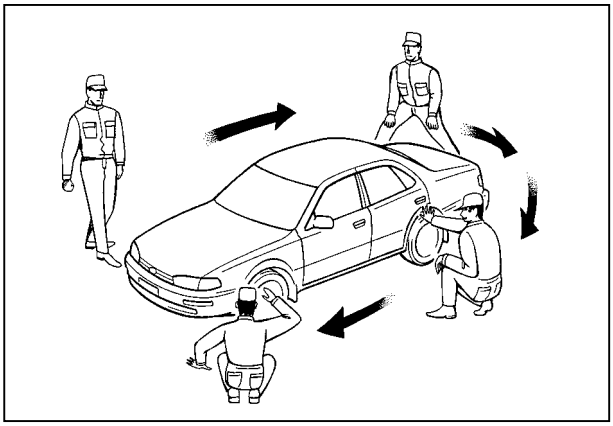


Front end mask

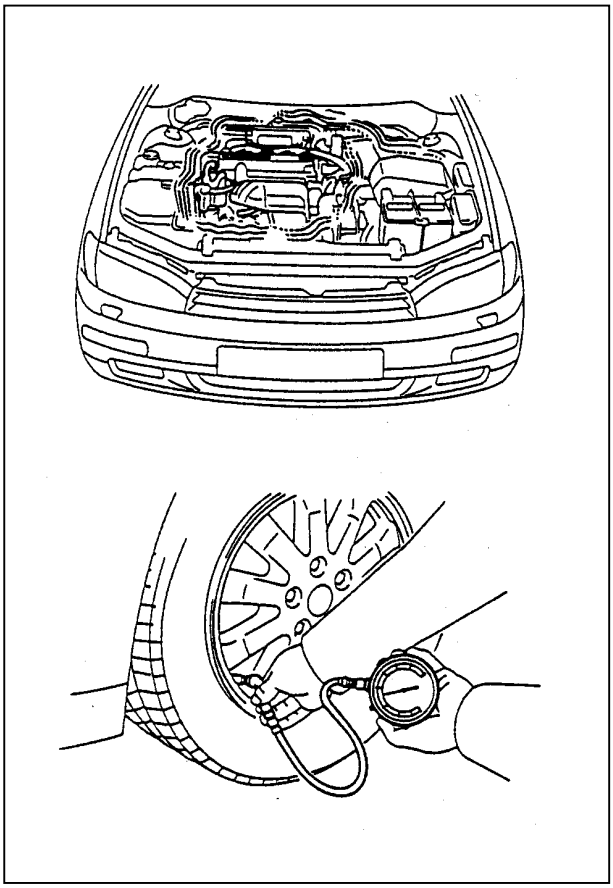
- Provide front end mask to protect paint finish from scratches and chipping during driving.

II. OPERATIONS BEFORE DRIVING

Perform the following operations before vehicle driving transport.

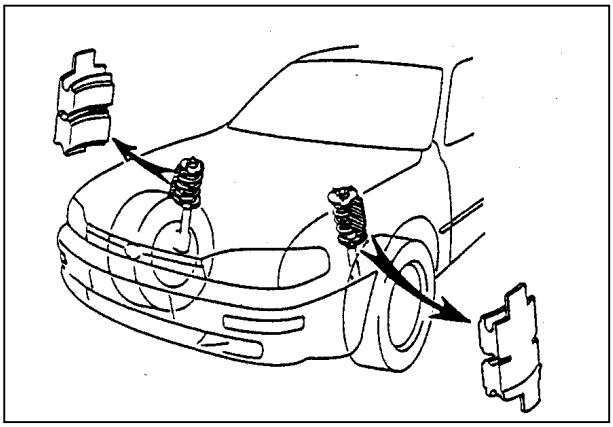


Walk-around inspection (look for scratches, dents, etc.)

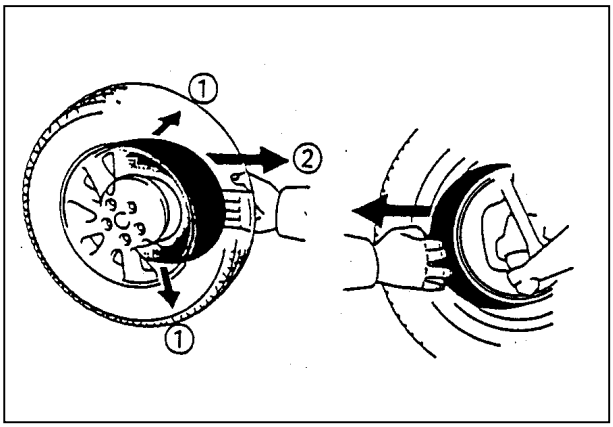


Inspection before driving

- Engine compartment (including oil/fluid levels and engine drive belt tension)
- Lights
- Wipers
- Operations of brakes, clutch and accelerator
- Adjustment of tire inflation pressure



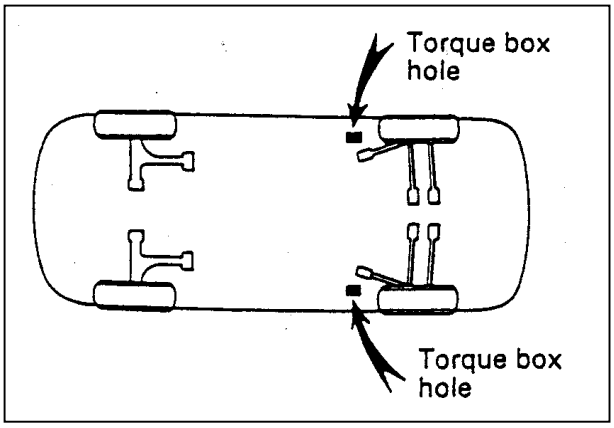
Remove front spring spacers.



Remove cardboard anti-rust covers from disc brake rotor.

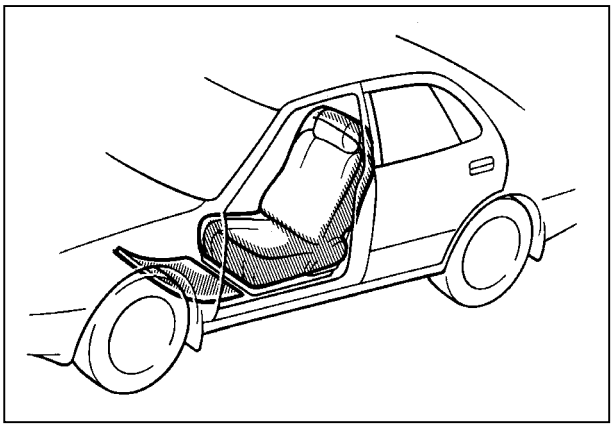
Do not remove the wheel film in case the wheel film has been provided to the vehicle to prevent the disc brake rotor rust.

NOTE:
- To prevent damage to the disc wheel or the brake rotor, do not use any sharp instruments such as a screwdriver to remove covers.



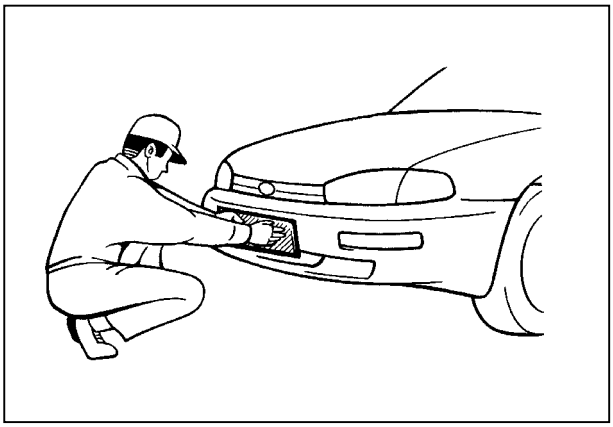
Insert rubber plugs into the torque box holes.

- The plugs are stored in the glove box.



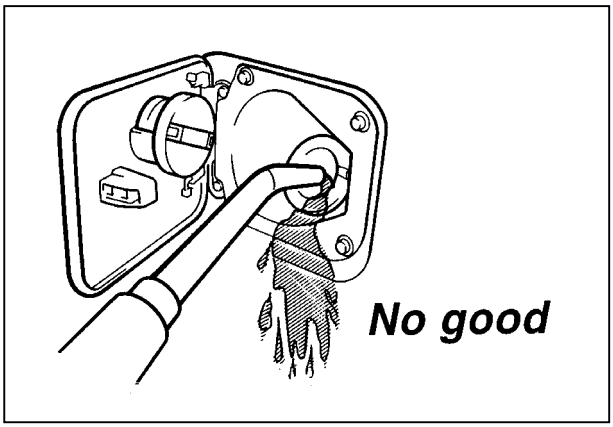
Provide seat covers and floor mat.

- Use clean seat covers and floor mat.



Install temporary license plate.

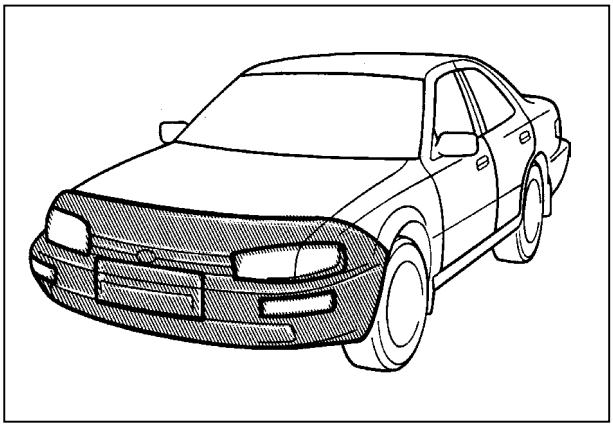
- Screwing the temporary license plate on is recommended. However, if you tighten it on, take care to prevent scratches.



Fuel supply

- Take care to supply the correct type of fuel in a sufficient quantity.

NOTE:
Avoid spilling fuel on paint surface.

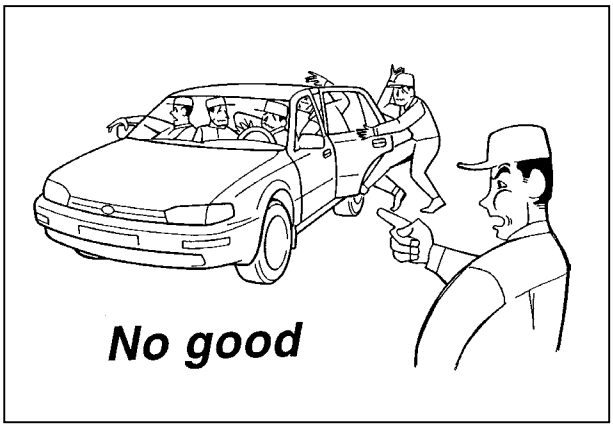


Provide front end mask.

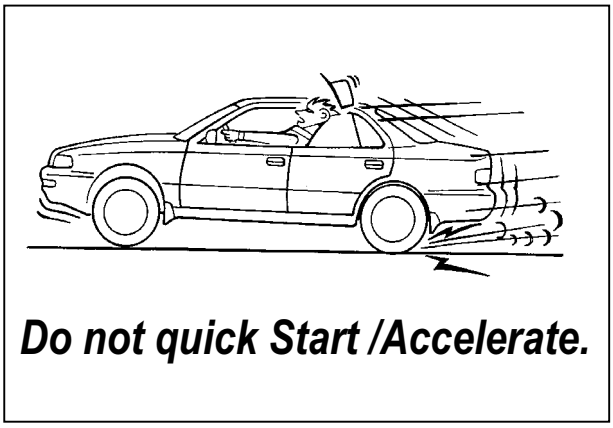
- Install the front end mask securely so that it does not slip off during driving transport.

III. CAUTION DURING DRIVING

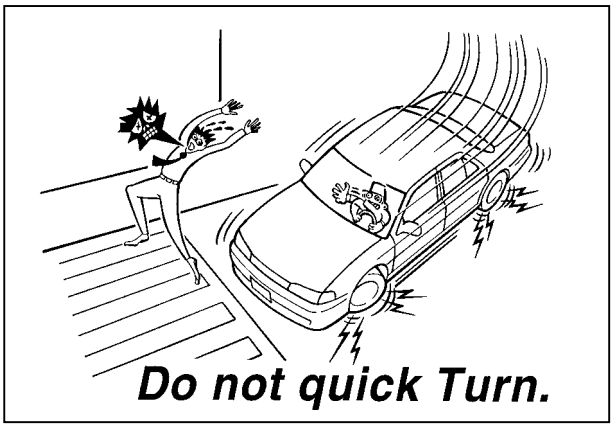
NOTES:
- The route for driving transport should be decided, based on road conditions (e.g., paved roads, road width, etc.).
- Do not take shortcuts or stop on the way.



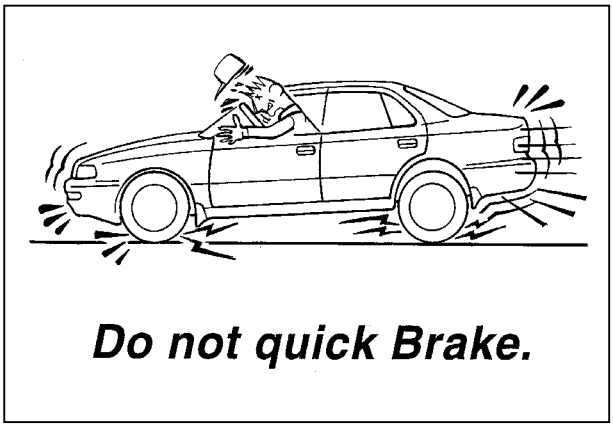
New vehicles should never be used for shuttle service.



Quick starting/quick acceleration is not allowed.

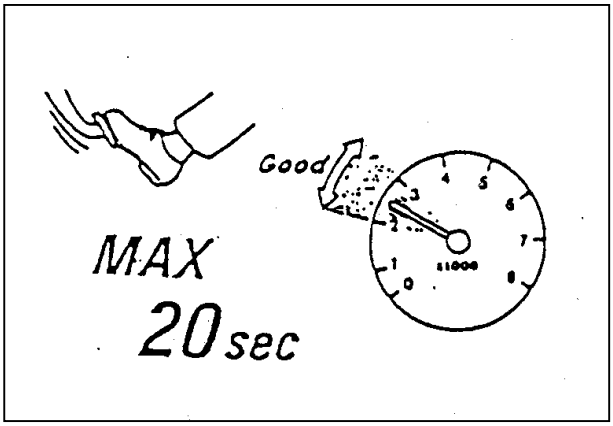


Quick turning is not allowed.

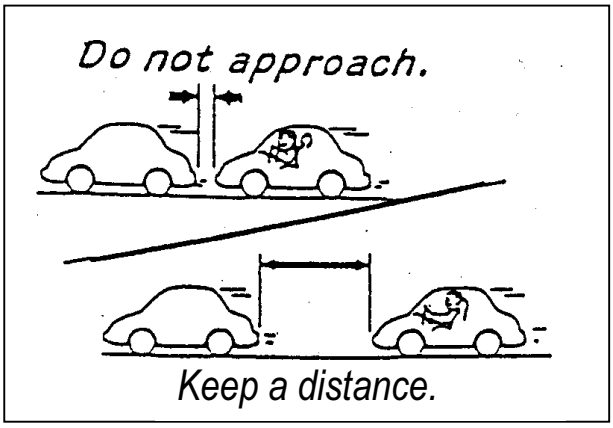


Quick braking is not allowed.

NOTE:
Avoid the situations requiring quick braking.

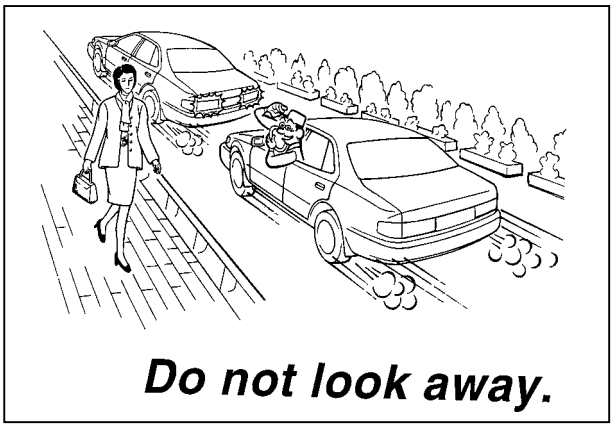


Do not keep the clutch half depressed for a long time when starting vehicle.



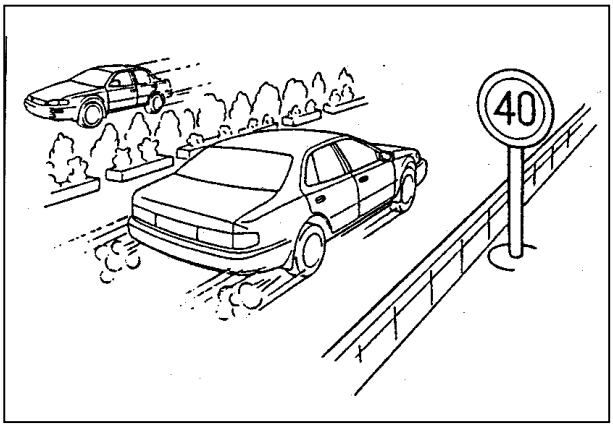
Never follow the vehicle in front closely when driving.

- Keep a distance between vehicles to prevent traffic accidents and stepping stones.

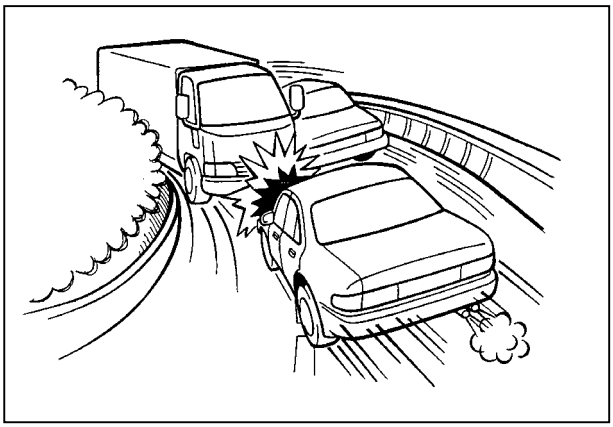


Taking your eyes off the road is not allowed.

NOTE:
Keep concentrating in driving.

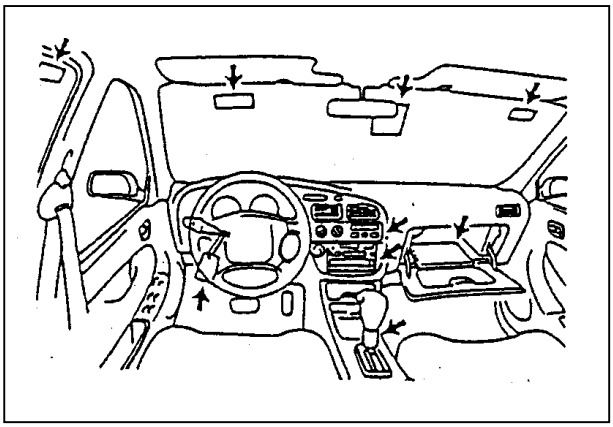


Observe the speed regulations all the way to the destination and slow down for curves in the roads.

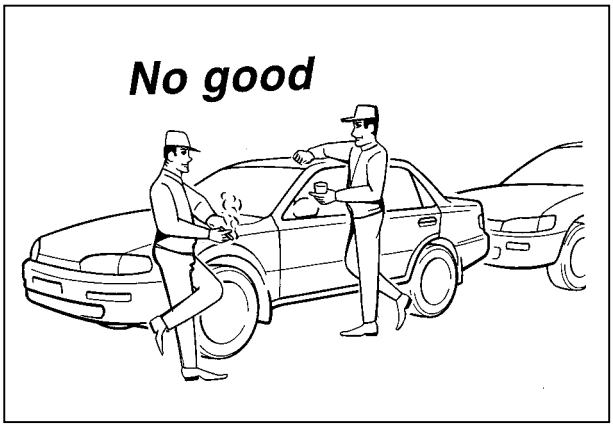


Do not pass other vehicles recklessly on the way.

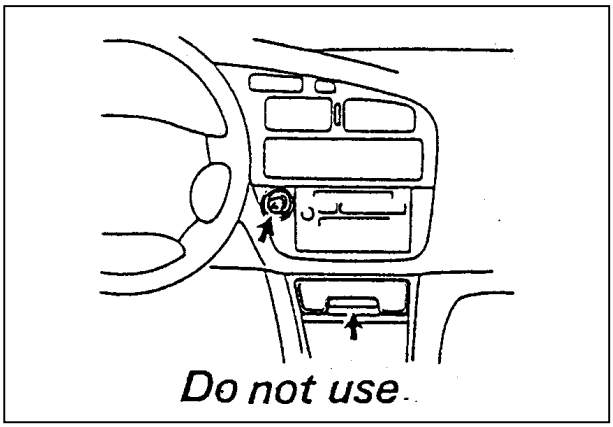
When driving on unpaved roads, slow down and take care not to run over deep ruts, puddles or potholes.



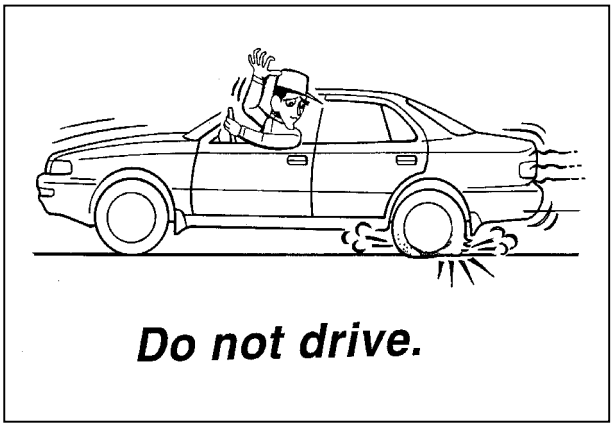
Printed interior items such as starting instructions, owner's manuals, vehicle labels and tags, etc., must be in the original places or not removed.



Do not eat, drink or smoke in or near the vehicle.



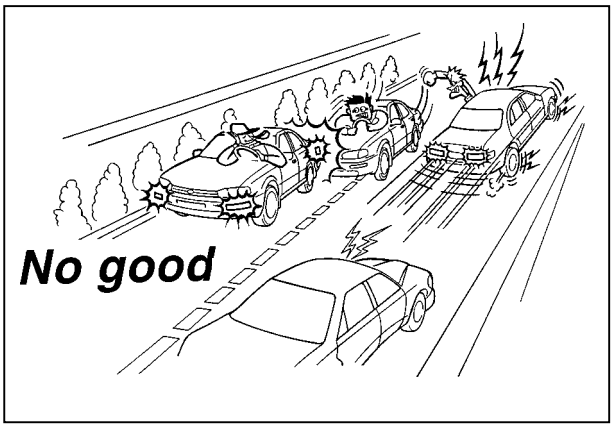
Do not use the cigarette lighter or ashtray in the vehicle.



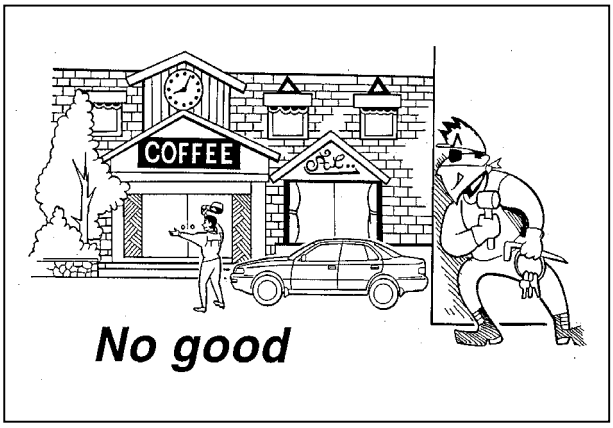
If there is anything wrong suspected with the vehicle, park the vehicle in a safe place and check it.

NOTE:
Do not drive forcibly the vehicle.

IV. TAKING A REST DURING LONG DRIVE



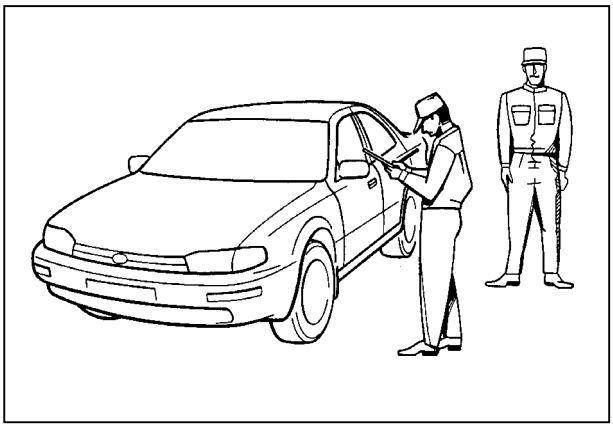
If you feel sleepy, park the vehicle in a safe spot such as specified parking area not on the road, and take a short nap.



If you leave the vehicle for meal or rest, park the vehicle where you can see to it, so the vehicle is not scratched or stolen by someone.

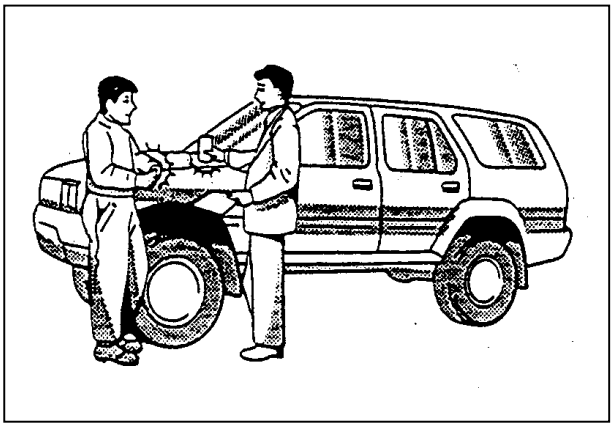
Do not eat, drink or smoke in or near the vehicle.

V. VEHICLE DELIVERY TO DEALERS



Be present at receiving inspection in dealership to clarify the responsibility for any problems detected then.

Do not place check sheets directly on the vehicle when filling them out.



Do not lean against the vehicle or put anything on it.

----- MEMO -----

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OVERSEAS CUSTOMER SERVICE TECHNICAL DIVISION
TOYOTA MOTOR CORPORATION

PRINTED IN JAPAN
First Printing: December 1995
First Revision: December 2002